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# HPC End Mill

## Description

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Aluminium/plastics/composite (NC)

## Extra information

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|                       |                         |
|-----------------------|-------------------------|
| Item number           | HB2144503C1445          |
| Model                 | 214 45 03C-1445         |
| Model group           | HB214 ...               |
| EAN                   | 8718242482066           |
| CBS Statistics number | 82077010                |
| Article group         | K32 - Various suppliers |
| Brand                 | TCE                     |
| Features              | d1 14                   |
|                       | l2 45                   |
|                       | l1 100                  |
|                       | d2 14                   |
|                       | c 0,2                   |
|                       | Z 3                     |
| Article group code    | 1325621                 |

# Product images



Technical specifications and application data for the end mill:

- Material: HPC
- Coating: TiAlN
- Flute design: Super Polish
- Chipbreaker: TIXAL
- Chipbreaker: TRO-CUT

**Kennwerte für die Prozessdaten:**  
Cutting data for the process / Données de coupe / Dati di lavorazione

| $\phi$  | $b$  |
|---------|------|
| 3 - 4   | 0,05 |
| 5 - 10  | 0,1  |
| 12 - 20 | 0,2  |

Material compatibility chart:

|   |   |   |   |   |   |
|---|---|---|---|---|---|
| P | M | K | N | S | H |
| ○ | ○ | ○ | ● | ○ | ○ |

