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# Carbide twisted drill

## Description

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Carbide twisted drill, 5xD, coated  
DIN 6537-L, universal use, 30-45 HRC

- Material carbide with TiAlN coating
- Shaft executed according to DIN6535-HA
- Cutting edge 140°
- Drilling tolerance M7
- Working range 5x cutting diameter

## Extra information

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|                       |                                    |          |
|-----------------------|------------------------------------|----------|
| Item number           | 31604124                           |          |
| Model                 | SCD 51100-1800-HA                  |          |
| Model group           | SCD 51100 ...                      |          |
| EAN                   | 8718242138703                      |          |
| CBS Statistics number | 82075050                           |          |
| Article group         | Carbide twisted drill, 5xD, coated |          |
| Brand                 | TCE                                |          |
| Features              | ød1                                | 18,00 mm |
|                       | l1                                 | 93 mm    |
|                       | t_max                              | 66,0 mm  |
|                       | l3                                 | 48 mm    |
|                       | L                                  | 143 mm   |
|                       | øD                                 | 18 mm    |
| Article group code    | 944072                             |          |

## Product images

